



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

HT-300-CW
Job Sheet 195629



Part No: HT-300-CW

Job Qty: 4 pcs

Part Name: Series 300 Compressor Wash System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/27/19

Job Tracking No:

Due Date: 7/22/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG HT-300-CW Rev6 IPP Rev A 18.01.08 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs	7/22/19		0.00	0.00	Purchasing - 1		JUL 23 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	4 pcs	7/22/19		0.00	0.00	Packaging 2 - 1 - B4B		JUL 23 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S199841



Part: HT-300-CW

Job No: 195629

Serial No/Batch: S199841

Revision: 6

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/23/19

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	4 pcs	7/22/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	61
				QC 6 - 40	9-89
121 Small Fab - 2 - B4B	4 pcs	7/22/19	0.00 4.00	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	ALL
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
122 QC 5	4 pcs	7/22/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	DAS
				QC 5 - 40	JUL 25 2019 40 9-89
130 Packaging 3-1 - Stock - B4B	4 pcs	7/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	DAS
				Packaging 3 - 13 - B4B	19
				Packaging 3 - 14 - B4B	9-89
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	

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				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	4 pcs	7/22/19	0.00 0.00	DC - 1 - B4B	DAG 21 JUL 24 2019
				DC - 2 - B4B	21 JUL 24 2019
140 QC 21 - FG	4 pcs	7/22/19	0.00 0.00	QC 21 - FG - 21	DAG 21 JUL 24 2019
				QC 21 - FG - 70	21 JUL 24 2019
				QC 21 - SA - 53	21 JUL 24 2019

Part Op 100 - (Purchasing) Issue P/O: HTB043552 MANUFACTURE HT-300-CW AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required

110 - (Receive & Inspect for Damage & Mat'l Certs)

120 - (QC6- All purchased or subcontracted products)

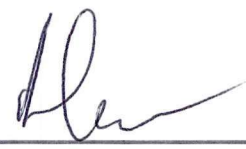
121 - (Small Fab) 1-Engrave placard RB41011. 2-Transfer drill placard and rivet placard to -68. 3-Install decals -121 and -123 as per DWG sheet 1 4-Install -67 control panel plaque as per DWG sheet 1

122 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

135 - (Document Control) Supply HT-300-CW Customer packet

140 - (QC21- Final Inspection - Work Order Release)

x4 

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
HT-300-CWP	Series 300 Compressor Wash System	4 Ea (1 ea)	100-Purchasing	5199839
97524A032	Sealing Blind Rivet	16 Ea (4 ea)	121-Small Fab - 2 - B4B	N-R
HT-300-CW-121	Rinse Label	4 pcs (1 ea)	121-Small Fab - 2 - B4B	5197403
HT-300-CW-123	Wash Label	4 pcs (1 ea)	121-Small Fab - 2 - B4B	5197404
HT-300-CW-67	Control Panel Plaque	4 pcs (1 ea)	121-Small Fab - 2 - B4B	597405
RB41011	Dart Tooling Placard, Aluminum	4 pcs (1 ea)	121-Small Fab - 2 - B4B	3021040

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	HT-300-CWP	4	0	0
121-Small Fab - 2 - B4B	97524A032	16	221	0
	HT-300-CW-121	4	2	0
	HT-300-CW-123	4	2	0
	HT-300-CW-67	4	0	0
	RB41011	4	297	0

Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CHILL01

Sold To: Hillsboro Aviation Inc

3845 NE 30th Avenue
Hillsboro, OR 97124
USA
Phone: (503) 648-2831
Fax: (503) 648-1886

Ship To: Hillsboro Aviation Inc

N377SL SN# 54592, LF79-Lewiston ID, 540
O'Connor Road
Lewiston, ID 83501
USA
Phone: (503) 678-4364

ORDER

Order No : 16634

Date: 5/22/19

Ship-To Contact: Tyler Sharp

Email: tsharp@hillsboroaviation.com

Cust PO No: P4006

FOB:

Ship Via:

Freight Terms: PrePaid

Terms: Net 30

INCO Terms:

Order Taker: Automated Job

Order Taker Phone:

Order Taker Email: autojob@plex.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	7/17/19	7/17/19	HT-300-CW	Series 300 Compressor Wash System	1	pcs	\$5,588.00USD	pcs	\$5,588.00 USD
				18% AMC Level 2 Discount			-18.00		\$-1,005.84
Sub Total									\$4,582.16 USD
Grand Total									\$4,582.16 USD

ORDER NOTES

Ship Desc.: Ship to my Carrier Account Number - Regular - Carrier Number - Regular Carrier ID: 192467560 Carrier Name: FedEx Intl Econ Payment
Method: Company Account Ordered By: Tyler Sharp

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

International / US Wires:

Swift Code: CHASUS33 Bank Routing #: 021000021 Account #: 133281000

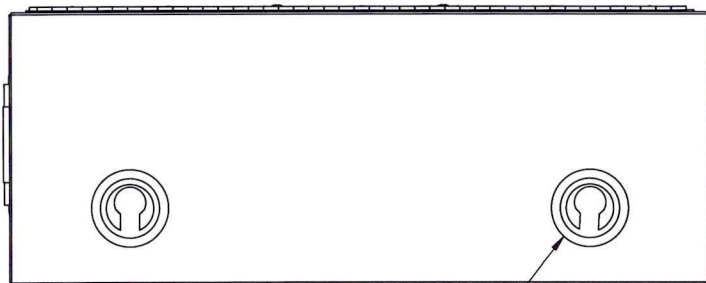
Bank Name: JPMorgan Chase Bank 201 St. Charles Ave., New Orleans, LA USA 70170

Account Name: DART Aerospace Ltd.

Notification October 2018: Our banking information has remained unchanged

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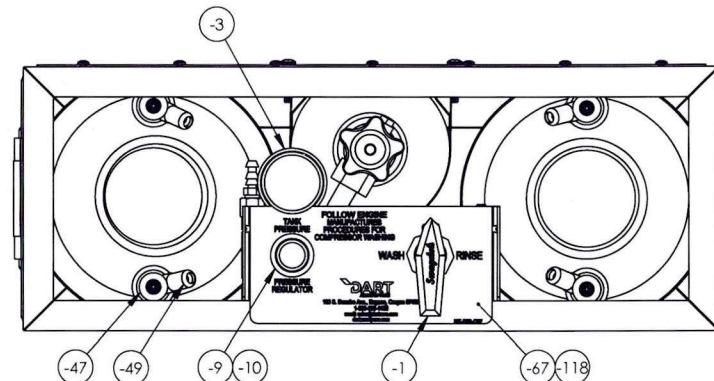
SEE ATTACHED DEVIATION



-68

-103

2X



-47

-49

4X

-9

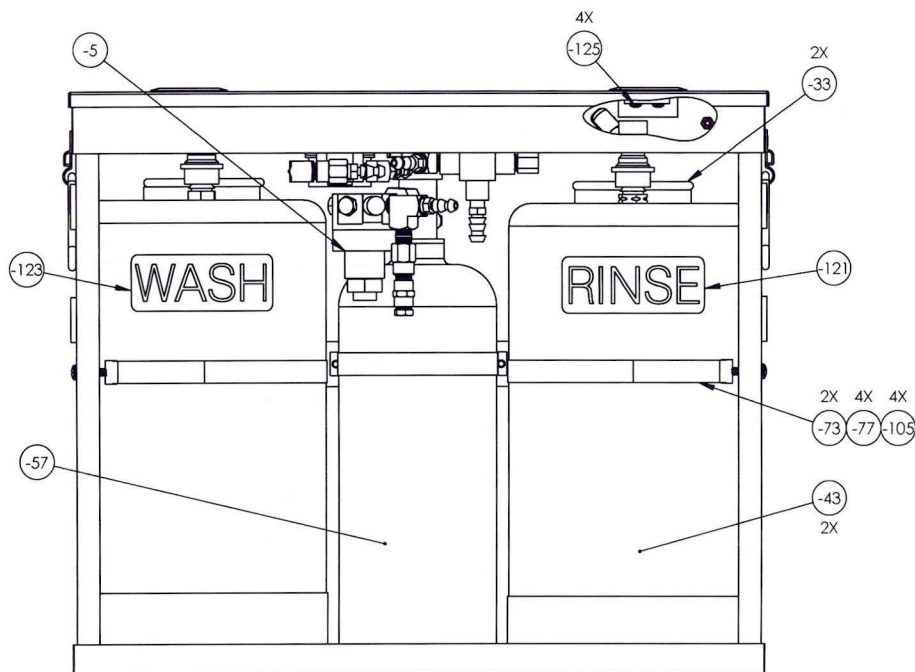
-10

-1

-67

-118

TOP VIEW WITHOUT LID ASSY.



-5

4X

-125

2X

-33

-123

WASH

RINSE

-121

2X

4X

4X

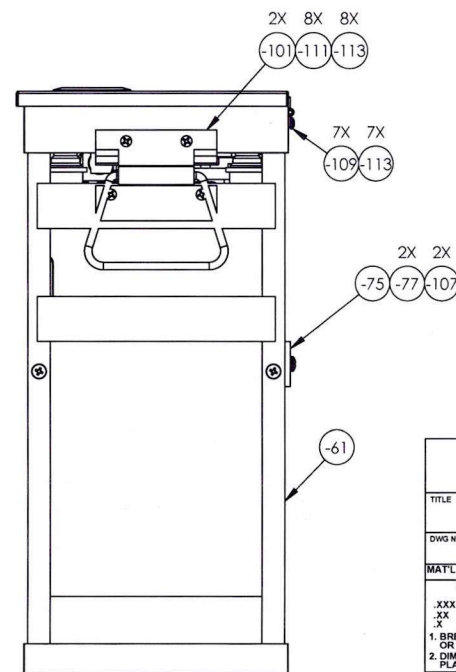
-73

-77

-105

-43

2X



2X

8X

8X

-101

-111

-113

7X

7X

-109

-113

2X

2X

-75

-77

-107

-61

DART AEROSPACE	
TITLE ENGINE WASHER	
DWG NO. HT-300-CW	REV 6
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Wood</i>
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:4	DATE 10/15/2014
SHEET 1 OF 29	

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043552



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043552

PO Date: 5/27/19

Due Date: 7/22/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195629	HT-300-CWP			Series 300 Compressor Wash System REV 6	Firmed	-	7/22/19	4 Ea	0 Ea	4 Ea	\$3,230.00/Ea	\$12,920.00
												4 X JUL 23 2019	

Grand Total: \$12,920.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Re

Plex 7/9/19 1:48 PM dart.lussier.patrick



METAL TECHNOLOGY INC.

www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25620
Shipment Date: 23-Jul-2019
Ship Via: Pick up at METEC
Order Number: 3878
Order Date: 05/27/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB043552 ✓
Terms: Net 60 Days

----- Quantity -----								
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
2	4	4 ✓	0	0	EA	DART-HT-300-CWP Series 300 Compressor Wash System (Engine Washer) drawing Rev.6 with deviations	6-DEV	3878-01

DAS
61
9-89

RECEIVED

JUL 23 2019

DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
4 ✓	DART-HT-300-CWP ✓	Series 300 Compressor Wash System (Engine Washer) drawing Rev.6 with deviations	6-DEV	HB043552 ✓ DAS 61 9-89

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, July 23, 2019